

# Zehnder Timia

Sales International – Prices and Technology 2021







### **ALWAYS THE BEST CLIMATE**

"We strive to improve the quality of life by providing the finest indoor climate solutions."



### **Excellent team**

Every day we combine passion, expert knowledge and commitment to give you the best results.



### Great solutions, products and services

Great products and unique service for an energy-efficient, healthy and comfortable indoor climate.

### WE ARE THE SPECIALISTS FOR A HEALTHY, COMFORTABLE AND ENERGY-EFFICIENT

The broad and clearly structured portfolio from the Zehnder Group is split into four product lines. Consequently, we can provide our customers with the right product, perfect system and matching service for all types of projects – from new build to renovations, single or multi-occupancy homes, as well as commercial projects. This variety ensures that our wealth of experience is continuously expanding, providing tangible added value to our customers on a daily basis.



### Decorative radiators

Our individual decorative radiators for living and bathrooms make a home not only warmer but also more attractive. Created by renowned designers, they impress with excellent functionality.

### **OUR BRANDS REPRESENT INNOVATION, QUALITY AND DESIGN**



The Zehnder brand offers excellent indoor climate solutions within the product lines of decorative radiators, comfortable indoor ventilation, heating and cooling ceiling systems and clean air solutions.



### First choice for customers

Always close to the needs of our customers, to grow with you and overcome all challenges together.

### **INNOVATION OVER 4 GENERATIONS**

MANUFACTURER
OF THE WORLD'S

1st

STEEL AND BATHROOM RADIATORS

REPRESENTED IN MORE THAN

70 COUNTRIES

3,500

EMPLOYEES

16 OF OUR OWN PRODUCTION PLANTS IN EUROPE, NORTH AMERICA AND CHINA

INNOVATION SINCE 1895

1,200 PATENTS AND DESIGN RIGHTS THROUGHOUT THE WORLD

around **20,000** 

TRAINED CUSTOMERS PER YEAR

### **INDOOR CLIMATE**



### Comfortable indoor ventilation

Our comfortable indoor ventilation is energy-efficient and provides a healthy indoor climate. It promotes the wellbeing of the occupants and increases the value of the property.



### Heating and cooling ceiling systems

Zehnder ceiling systems are convenient and energy-efficient for heating and cooling. They are perfectly attuned to the relevant environment.



### **Clean air solutions**

Clean air systems from Zehnder reduce the level of dust in the air, create a healthier working environment and reduce the amount of cleaning required.

### **BEST QUALITY CERTIFICATES**

Zehnder Group products are frequently awarded prizes for design and innovative technology.





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# Zehnder Timia

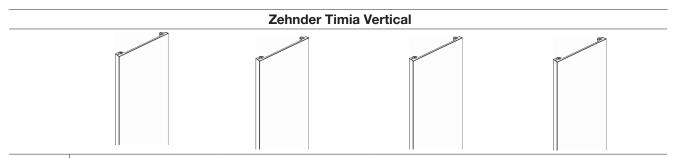




		Overview	Product de	List prices technical s	Connectio	Reils and I	Thermosta	Zehner De
Zehnder Timia	- Vertical version							
	<ul> <li>Vertical flat front</li> <li>Central connection &amp; manifold at bottom side as standard</li> <li>Flexible connection for defined models</li> <li>Electric-only operation</li> <li>Pleasant radiant heat</li> </ul>	5	6	7	8	9	9	11

# Zehnder Timia





Length		Heigh	nt mm	
mm	1400	1700	1850	2000
520 520 520 620 620 620	ROHT-140-052 ROHTX-140-052 ROHET-140-052/GF	ROHT-170-052 ROHTX-170-052 ROHET-170-052/GF	ROHT-185-062 ROHTX-185-062 ROHET-185-062/GF	
720 720 720				ROHT-200-072 ROHTX-200-072 ROHET-200-072/GF

### **7ehnder Timia**





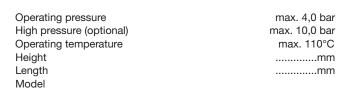
Zehnder Timia, hot water central heating operation

### Product description hot water central heating operation

Perfect symbiosis of living space and radiator. The new Zehnder Timia impresses with its purist and unobtrusive design, which subordinates itself to the living space and thus elegantly supports the room concept. Thanks to the ingenious construction of the radiator's fixing system, where the technical elements disappear completely behind the heating surface, nothing disturbs the design-oriented eye.

At the same time, the large heating surface quickly provides pleasant comfort and guarantees maximum hygiene thanks to easy-to-clean surfaces

Available in almost all colors and surfaces of the Zehnder color chart.



### **Benefits**

- Innovative radiator with flat design
- Large proportion of radiation
- Light, airy look
- Elegant valve integration as option
- Flexible connection options enable simple and individual installation in any room situation



Zehnder Timia, electric only

### Product description electric operation

Zehnder Timia electric decorative radiator with smooth front panel in elegant and slim design, even surface. Thanks to the ingenious construction of the radiator's fixing system, where the technical elements disappear completely behind the heating surface, nothing disturbs the design-oriented eye. With CE marking. With integrated electric heating element RACY-C in right hand header tube at bottom. Degree of protection IP44 (splashproof), for mains supply of 230 V. Connection cable (1,2 m) without plug. Decorative radiator filled with heat transfer fluid. Separate, battery-operated remote control device model 2 for controlling the room temperature. Radiator with powder coating, in colour RAL 9016 as standard, in special colour on request. Delivered ready to install with matching wall brackets in colour of radiator.

Output	Watt
Height	mm
Length	mm
Model	

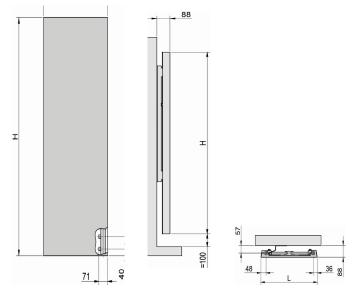
### Special benefits for electric operation with RACY-C

- Remote control device can be positioned as required
- Regulated room temperature
- Comfortable operation as needed by customisable daily and weekly programmes
- Energy-efficient and comfortable heating via innovative open window detection
- Low energy consumption in stand-by mode (≤ 0,5 W)
- Keylock can be activated as required
- Timer function for up to 2 hours

## Zehnder Timia



### Vertical models



H = Height L = Length

N = Boss spacing = L - 80
 T = Depth of radiator
 ST = Stabilising brace
 V = Water content
 M = Weight

 $egin{array}{lll} s_k & = & \text{Proportion of radiation} \\ q_{ms} & = & \text{Nominal flow rate} \end{array}$ 

n = Exponent

 $\Phi_{_{\rm S}}~=~$  Nominal heat output according to EN 442

(75/65/20 °C)

Φ = Thermal output at system temperatures

Dimensions in mm

Prices and techn			Tadiator- I	iot water c			LIOII		1	I	I	I
Model	Price <sup>1)</sup>	Н	L	T	V	M	S <sub>k</sub>	q <sub>ms</sub>	Exp.	$\Phi_s = \Delta T 50 K$	Ф	Φ
	RAL 9016									EN442	70/55/20 °C	55/45/20 °C
	€	mm	mm	mm	dm <sup>3</sup>	kg	%	kg/h	n	Watt	Watt	Watt
ROHT-140-52	886,00	1411	517	64	7,8	29,3	0,5	56,7	1,21	658	503	355
ROHT-170-52	963,00	1707	517	64	9,4	35,7	0,5	67,1	1,21	778	593	418
ROHT-185-62	1.051,00	1855	617	64	11,6	44,4	0,5	85,6	1,21	988	755	533
ROHT-200-72	1.161,00	2003	717	64	13,8	53,4	0,5	95,7	1,21	1172	632	895
ROHTX-140-52	759,00	1411	517	64	7,8	29,3	0,5	56,5	1,21	659	503	355
ROHTX-170-52	836,00	1707	517	64	9,4	35,7	0,5	64,1	1,22	787	600	423
ROHTX-185-62	930,00	1855	617	64	11,6	44,4	0,5	86,2	1,22	982	749	528
ROHTX-200-72	1.048,00	2003	717	64	13,8	53,4	0,5	97,3	1,25	1122	849	593

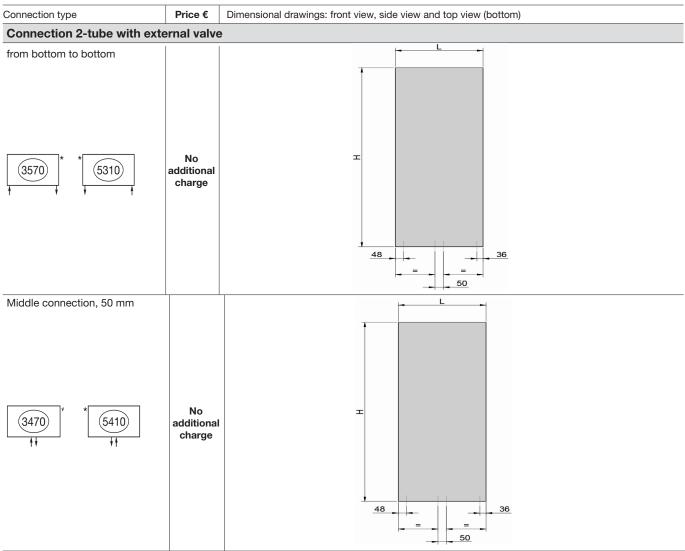
Prices and technical specifications per radiator- electric operation									
Model	Price <sup>1)</sup>	Н	L	Т	Classification Electric heating element				
	RAL 9016				Watt				
	€	mm	mm	mm					
ROHET-140-52/GF	1.017,00	1427	517	64	750				
ROHET-170-52/GF	1.093,00	1723	517	64	1000				
ROHET-185-62/GF	1.191,00	1871	617	64	1500				
ROHET-200-72/GF	1.183,00	2019	717	64	2000				

 $<sup>^{1)}</sup>$  Surcharge for special colour, category 1 = 20%; category 2 = 30%

### Zehnder Timia



### Vertical design



When an order is placed without indication of the connection type, connection S012 is delivered with connection option at bottom outside or bottom centre.

N = Boss spacing • = Internal installations

Dimensions in mm

# Standard scope of delivery for hot water central heating operation

- Powder coating acc. to DIN 55900, RAL 9016
- Connections 4 x ½" for flow/return, Boss spacing 50 mm or outside left/right
- Connection for directional air vent ½"
- Mounting accessories in colour of radiator
- Packaging

### Standard scope of delivery for electric operation

- Powder coating to DIN 55900, RAL 9016
- Filled with non-flammable heat-transfer fluid (frost-proof to -10°C)
- With integrated electric heating element RACY-C, with remote control device, incl. battery, with selectable operating modes: manual (above room temperature), weekly programme, timer, off
- Mounting accessories in colour of radiator
- Packaging

## Rails and hooks



Description	1	Version	Article number	Price €	Application
Towel rail High-quality towel bar in brass, chrome- plated, with 2-point magnetic holder; max. load 5 kg		Length 399 (297) mm 432 (330) mm 531 (429) mm	471108 471118 471128	215,59 224,84 247,32	Zehnder Timia
Towel hook High-quality double hook in brass, chrome-plated, with 1-point magnetic holder; max. load 5 kg		Length 100 mm	470328	108,43	Zehnder Timia

### Thermostats

Description	ı	Version	Article number	Price €	Application
Zehnder thermostat "LH2" Thermostat with integrated fluid sensor, tested according to EN 215. Can be restricted and locked to individual reference value of 7 to 28 °C. Version with zero setting and threaded connection for thermostat M 30 x 1,5		White Chrome	819140 819148	28,06 48,36	For all radiators with threaded connection M 30 x 1,5 mm
Zehnder thermostat "DH" Thermostat with integrated expansion material sensor, reference value range 7 to 28 °C. Version with zero setting	tohndet in the state of the sta	White Chrome	819050 819058	28,06 42,76	
Zehnder thermostat "SH"  Elegant thermostat with integrated fluid sensor, tested according to EN 215, reference value range 7 to 28 °C. Version with zero setting. Thermostat threaded connection M 30 x 1,5 with coupling nut in chrome		White Chrome Stainless steel	819080 819088 819082	30,52 42,84 42,84	
Zehnder thermostat "Design Line" Thermostat with integrated fluid sensor. Can be restricted and locked to individual reference value of 6,5 - 28 ° C, connection for thermostat M 30 x 1,5		White Chrome Stainless steel optic	841271 841278 853720	51,38 74,22 133,58	

All fittings etc. suitable for operating temperature max. 110 °C and operating pressure max. 10 bar, unless indicated otherwise.

## Miscellaneous



Description		Version	Article number	Price €	Application
Adaptor nippel From ½" female thread to ¾" external thread for screwing with O-ring seal	No illustration		837110	7,22	For all radiators
Directional air vent, nickel-plated, self-sealing		1/4" 3/8" 1/2" 1/8"	816010 816020 816030 816040	3,34 3,34 3,34 3,34	For all radiators
Directional air vent, chrome-plated, self- sealing Suitable for max. operating pressure of 18 bar		1/2"	816070	5,68	
Blanking plug, nickel-plated, self-sealing		1/2"	974020	1,91	For all radiators
Blanking plug, chrome-plated Suitable for operating pressure up to max. 18 bar		1/2"	974058	5,03	
Angle adapter for thermostat M 30 x 1,5		White	819500	11,16	For all radiators with threaded connection M 30 x 1,5 mm
Lacquer aerosol Original paint, air-drying For improving the surface finish, 150 ml RAL 9001 (Cream White) RAL 9002 (Grey White) RAL 9010 (Pure White) RAL 9016 (Traffic White)	Zehroto estatos RAL 9016	Colour:  RAL 9001  RAL 9002  RAL 9010  RAL 9016	977020 977050 977080 977090	24,64 24,64 24,64 24,64	
Lacquer pens Original paint, air-drying For repairing minor damage  RAL 9010 (Pure White) RAL 9016 (Traffic White)	Zehrob  Lackum  Ball 594  Ball 594	Colour:  RAL 9010 RAL 9016 On request	675020 675130 675000	20,98 20,98 20,98	

# Zehnder Design Line Valve



Description		Version	Article number	Price €	Application
Valve set type A Angled flow and lockshield, themostatic insert M 30 x 1,5 mm with pre-setting 1-7, manual handwheel, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes		Chrome	838888	61,26	For all radiators with ½" female thread
Valve set type <b>B</b> Angled flow and lockshield, manual handwheel thermostatic insert M 30 x 1,5 mm with pre-setting 1-7, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes		White Chrome	838891 838898	95,90 95,90	
Valve set type C Straight flow and lockshield, manual handwheel themostatic insert M 30 x 1,5 mm with pre-setting 1-7, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes		White Chrome	838941 838948	95,90 95,90	
Valve set type D Reverse flow and angled lockshield, manual handwheel themostatic insert M 30 x 1,5 mm with pre-setting 1-7, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	White Chrome	838951 838958	100,47 100,47	
Valve set type G  Angled-angled flow head to the left, thermostatic insert M 30 x 1,5 mm with pre-setting 1-7, manual handwheel, lockshield angled, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes		White Chrome	838981 838988	106,92 106,92	
Ventilset Typ I  Angled-angled flow head to the right, manual handwheel, themostatic insert  M 30 x 1,5 mm with pre-setting 1-7, lockshield angled, including 2 pcs ¾"  Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes		White Chrome	838991 838998	106,92 106,92	

Direction of flow

All valves etc. suitable for operating temperature max. 110 °C and operating pressure max. 10 bar, if not indicated differently. For further information, please see information in the keyword list.

All valves respectively connection fittings are delivered with handwheels as protection caps (thermostatic heads to be ordered separately) and union nuts as transition to the tube (matching adaptors and connection sets are to be ordered separately!) --> see page 20

# Zehnder Design Line



Description	 Version	Article number	Price €	Application
Valve type J Single entry/monotube valve vertical, straight, with by-pass, thermostatic insert M 30 x 1,5 mm with pre-setting 1-7, turnable for manual handwheel to the left or right, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body and dip tube, without adaptors for pipes	White Chrome	839001 839008	106,18 106,18	For all radiators with ½" female thread
Valve type K Single entry/monotube valve vertical, angled, with by-pass, thermostatic insert M 30 x 1,5 mm with pre-setting 1-7, manual handwheel to the right, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body and dip tube, without adaptors for pipes	White Chrome	839011 839018	103,59 103,59	
Valve type M Single entry/monotube valve vertical, angled, with by-pass, thermostatic insert M 30 x 1,5 mm with pre-setting 1-7, manual handwheel to the left, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body and dip tube, without adaptors for pipes	White Chrome	839021 839028	103,59 103,59	
Valve type N Single entry/monotube valve horizontal, straight, with by-pass, thermostatic insert M 30 x 1,5 mm with pre-setting 1-7, manual handwheel to the top, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body and dip tube, without adaptors for pipes	White Chrome	839031 839038	139,29 139,29	
Valve type O 50 mm straight, thermostatic insert M 30 x 1,5 mm with pre-setting 1-7 and by-pass, turnable for manual handwheel to the left or right, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes	White Chrome	839041 839048	106,18 106,18	
Valve type P 50 mm angled, with by-pass, to the right thermostatic insert M 30 x 1,5 mm, with pre-setting 1-7 and by-pass, manual handwheel, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes	White Chrome	839051 839058	106,18 106,18	
Valve type Q 50 mm angled, with by-pass, to the left thermostatic insert M 30 x 1,5 mm with pre-setting 1-7 and by-pass, manual handwheel, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes	White Chrome	839101 839108	106,18 106,18	
Valve type U 50 mm swiveling design valve straight or angled, with by-pass, thermostatic insert M 30 x 1,5 mm with pre-setting 1-7, manual handwheel to the left or to the right, including 2 pcs ¾" Eurocone nuts Ø 16,8 mm in finish of valve body, without adaptors for pipes	White Chrome	839171 839178	194,09 194,09	

# Zehnder Design Line Accessories



Description		Version	Article number	Price €	Application
Nut ½", 2 pcs Fe - ¾" Eurocone		White	842001 842008	19,42	Adaptor for screw fittings
		Chrome	842008	19,42	with ½" external thread
<b>Adaptors, 2 pcs</b> Multilayer Ø 14 mm	O ON	Brass	842160	9,14	
Adaptors, 2 pcs Multilayer 16 x 2,0 mm	© 0 mg	Brass	842060	9,14	Matching to Zehnder Design
Adaptors, 2 pcs PEX 12 x 1,0 mm	್ರೀತ್ರಿ	Brass	842070	9,14	Line valves and union nuts (2 x ¾" Eurocone Ø 16,8 mm)
Adaptors, 2 pcs Multilayer Ø 16 x 2,25 mm	0 60 000	Brass	842170	9,14	which are in the scope of delivery
Adaptors, 2 pcs					
Copper Ø 10 mm	. 0	Brass	842080	5,72	
Copper Ø 12 mm		Brass	842090	5,72	
Copper Ø 14 mm		Brass	842100	5,72	
Copper Ø 15 mm		Brass	842110	5,72	
Copper Ø 16 mm		Brass	842120	5,72	
Nuts Ø 18 mm - ¾" Eurocone + adaptors copper Ø 18 mm 2 pcs	@ O O	Chrome / Brass	842140	28,55	
Nuts Ø 20,8 mm - ¾" Eurocone + adaptors multilayer Ø 20 x 2 mm 2 pcs	B cm	Chrome / Brass	842150	28,55	
Universal Adaptor set (without nuts ¾" Eurocone - Ø 16,8 mm) - 2 pcs Alu/Pex multilayer 16 x 2,0 mm - 2 pcs PEX 12 x 1 mm - 2 pcs CU 12 mm - 2 pcs CU 14 mm - 2 pcs CU 15 mm		Brass	842180	31,97	

# Zehnder Design Line Accessories



Des	Version	Article number	Price €	Application	
Sleeving kit L = 70 mm L = 160 mm	00000000000000000000000000000000000000	Chrome Chrome	853738 853668	19,42 25,11	For radiator installation
Collar Ø45 mm					
for Ø ½"		White Chrome	816241 816248	2,28 5,72	For existing connections
for Ø 10 mm		White Chrome	816251 816258	2,28 5,72	
for Ø 12 mm		White Chrome	816261 816268	2,28 5,72	
for Ø 14 mm		White Chrome	816271 816278	2,28 5,72	
for Ø 15 mm		White Chrome	816281 816288	2,28 5,72	
for Ø 16 mm		White Chrome	816291 816298	2,28 5,72	
for Ø 18 mm		White Chrome	816301 816308	2,28 5,72	



#### Accessories

A wide range of accessories are available for various additional uses, such as hanging up towels. For more information, see the section on "Accessories".

### Accessory set

To make accessories simple to choose, accessory sets are offered for each radiator. Detailed information is provided in the relevant section.

#### Baffle

To avoid reduced output, e.g. with a riding connection, internal installations, e.g. baffles, deflector plates, guide plates, are required. Detailed information is available on request.

### **Advantages**

See "Product description".

#### **Brackets**

Appropriate brackets are offered as an accessory set for the respective radiators. Detailed information is given alongside the relevant products and in the "Accessories" section.

Also see notes under "Fixings".

#### **CE** marking

The CE marking on Zehnder radiators shows that they are manufactured in accordance with the prevailing European standard EN 442 and that the product has been subjected to the prescribed conformity evaluation procedure.



The following parameters, which allow the CE mark to be shown, can be found in the respective product section:

- Model designation
- Max. operating pressure
- Nominal heat output

Product/product family	CE - Year
Zehnder Timia	CE - 20

### **Clear Lacquer Version (Technoline)**

See "Colours"

### Connections

Each Zehnder radiator is supplied complete with connections. Unless stated otherwise, all connections are female threads. Unless a different dimension is specified, the supplied connections are ½". Orders without a connection type number will always be delivered with the respective standard connection. Plastic plugs inserted to protect the thread must be removed and replaced with an directional air vent / draining valve or blind plug.

### Conversion

Factor for converting the nominal heat output to thermal outputs at other system temperatures, see "Thermal output".

### Corrosion protection

See "Finish" and "Surface protection".

### Colours

Zehnder radiators are available in almost every colour conceivable. From all possible colours, the Zehnder colour chart shows a selection of colours from various colour systems, such as RAL colours, sanitary colours or colours from the NCS-S system.

The standard paint for the entire Zehnder radiator programme is the colour RAL 9016, Traffic White.

17 common colours make up Zehnder colour category 1, with an additional charge of 20%, 30 others colour make up category 2, with an additional charge of 30% on the standard finish. All other paintable colours are available for a surcharge on request. These

colour deviations are not a fault and are therefore not subject to claims under warranty as described in our "General Sales and Delivery Conditions".

Structural paints (structured paint surface) are possible on Zehnder radiators and also fall under category 2.

The Zehnder colour chart is printed on the inside of the rear catalogue cover.

For more information, see "Finish".

#### Description

The description for a product contains all the information needed to create a specification or tender. The text-block structure simplifies the composition of all necessary features according to on-site requirements.

### **Dimensions**

The dimensions indicated in the documentation are correct at the time of printing. Subject to change without notice.

### Electric radiators and EcoDesign guidelines

The electric guidelines define fixed units consisting of a corpus, a filling medium (heat transfer liquid), a heating insert and a matching control device. This unit is the base for a function test and it may not be modified.

The heat transfer liquid is frost proof up to -20 °C, if there are no further restrictions listed in the standard scope of delivery for the corresponding radiator.

Electric radiators are subject to the EcoDesign guidelines. Aim of this guideline is the reduction of environmental impacts of relevant energy consumption production taking the product lifecycle into consideration. The fulfillment of the guideline is rated according a specific points system. Different functions are e.g. stand-by mode ≤ 05 W weekly program or open-window detection contribute in fulfilling the minimum requirements. The electrical radiators in this price-list match the EcoDesign guidelines.

Please note:

- The electrical installations need to be accordance with local quidelines.
- For fixed installations (without plug) a switch needs to be installed. (All poles of the power supply with min 3m contact distance.)
- The filling capacity may not be altered.
- The electric heating element and connection cable may only be opened and replaced by the manufacturer.
- When installing an electrical radiator, a qualified electrician is the competent person to contact.
- Follow the user manual precisely.

### Environment

The certification of our environmental management system to DIN EN ISO 14 001 by an independent institution obliges us to make continuous improvements to our environmental services through reducing or avoiding environmental burdens and waste, encouraging the utilisation and protection of resources as well as observing all environmental laws and regulations applicable to us.

### Finish

Ready-painted radiators in this price list have a two-coat finish (to DIN 55900, Part 1 and 2, comprising primer and top coat). The top coat is a powder coating. The high-quality Zehnder powder coating produces an especially smooth and extremely durable surface. Further information on the applications and limits of radiators is contained in information sheet number 7 of the BDH (Bundesindustrieverband Deutschland, Haus-, Energie- und Umwelttechnik e.V.).

Please <u>always</u> use the original RAL, NCS colour samples or original colour charts of the sanitary manufacturers for exact colour matching. For technical production reasons, minor colour deviations are possible in paints on steel surfaces, also when taking the prevailing lighting conditions into account. Deviations can also occur when



comparing painted steel surfaces (radiators) with ceramic products. The colours shown here (see inside of rear cover) are <u>not binding</u> for printing reasons. Radiators in metallic colours, e.g. RAL 9006, RAL 9007 and Anthracite are unique products and visual differences may appear in the colour, depending on the radiator.

### **Fins**

To increase the convective thermal output, convection fins are used.

#### Fixings

To ensure that radiators are fitted safely, the weight of the radiator and other aspects must be considered when choosing the right quality and quantity of fixings. Additional loads and foreseeable misuse of a radiator must be considered or ruled out by planning and implementation in line with the known building use. The installation situation and accessibility are just as important criteria as wall material, bracket shape, location of the suspension points, locking device, add-on elements and the like.

Detailed information on the required number of fixing axes in accordance with VDI 6036 requirements class 2 is given for the respective products in the section on "Installation accessories". Recommendations for additional requirements classes on request. See also the key word VDI 6036.

#### Flow connection

This concerns the connection on the radiator through which the hot water flows into the radiator.

### Galvanising

Product/product family	Maximum dimension galvanised		
Zehnder Timia	-		

Only ½" connections or larger are possible. Curved or angled radiators cannot be galvanised. Galvanisation creates structures on the surface. These are caused by the technological process and therefore are not a fault. We cannot guarantee a clean, smooth surface. Galvanised radiators are generally delivered with a top coat. For explanation, see "Surface protection".

### Grille

Grilles can be ordered for various radiators. Detailed information is given alongside the relevant products. See keyword "Reduced output".

### **Ground clearance**

A reduction in the distance between the radiator and the floor can result in reduced output. For more information, see "Reduced output".

### Guide plate

See "Baffle".

### High pressure

Even with suitable radiators and accessory parts, pressure loads up to a maximum of 18 bar are only permitted if pressure surges can be excluded.

### Hydraulic balancing

By hydraulic balancing the various system resistances are set so that the radiators are supplied with the necessary quantity of water at all operational points, in order to achieve the desired thermal output.

#### Hygiene version

Numerous Zehnder radiators are suitable for use in hygienically sensitive areas

Product/product family	Hygiene
Zehnder Timia	X

<sup>1)</sup> only without fins

#### Immersion tube

Some types of connection require the installation of an immersion tube to achieve optimal heat distribution.

### Inlet and outlet resistance

The resistance coefficient (zeta value) is used to calculate the pressure loss. For more information, see "Pressure loss".

#### Installation in series

The installation in series of radiators refers to the series connection of several radiators. Detailed information is given alongside the relevant products.

### **Joining**

Zehnder radiators in lengths above the set maximum number of elements are supplied in sub-blocks and must be joined together on site.

### Lance valve

The lances must be shortened or extended, depending on the radiator and connection types. Detailed information is available on request. See keyword "Single-tube systems".

### Length restrictions

Avoiding damage during transport significantly increases the cost of packaging, which must be charged for accordingly.

### Made to measure

Zehnder radiators can be customised (e.g. angled, curved, with welded brackets). Special shapes require templates to be made from solid materials (cardboard, packing paper) in order to guarantee quick and trouble-free processing. The support of the area manager can be used for a small charge.

Where necessary, the customer will receive a scale drawing of the version to be installed and final pricing for inspection and approval, after which the order will be manufactured. The order cannot be cancelled once placed.

### Minimum water flow

If the flow of water through a radiator is heavily reduced, the heat output can fall far below the calculated or indicated value. For this reason, a minimum water flow should always be ensured.

The following table shows the approximate minimum water flows  $q_{m \, \text{min}}$  in % of the nominal flow rate  $q_{ms}$  which does not cause the thermal output to deviate from the standard characteristic curve by more than 5%.

For some radiators, similar conditions can be reached through additional installations, even at lower water flows as shown in the following table. More information is available on request.

Product/product family	q <sub>m min</sub> in % of q <sub>ms</sub>		
Zehnder Timia	27%		



### Operating pressure

The maximum permissible operating pressure of a radiator depends on its geometry, the material used and the finish. The permissible operating pressure varies according to the product, see table: Suitable fittings, plugs and directional air vents must be ensured in connection with high pressure applications in excess of 10 bar. See "High pressure".

	Standard	High pressure		
Product/product family	version	version		
	[bar]	[bar]		
Zehnder Timia	4,0	10,0		

### Operating temperature

The coating of Zehnder radiators can be used for central heating systems up to 110 °C. It is suitable for use in district heating, low temperature and condensing systems.

#### Packaging

The packaging of Zehnder radiators serves as protection against damage during transport and on building sites. It must be removed before starting the system for the first time in order to avoid any damage caused by condensation.

### **Pressure loss**

The pressure loss is determined using a zeta value of 2,5 per radiator for connection sizes from  $^3/_8$ " to  $^3/_8$ " and a flow velocity of 1 m/sec. The inherent resistance of a radiator can be ignored. In special cases (e.g. where an integrated valve is fitted), information on pressure losses is provided.

### **Prices**

Terms of delivery for quoted prices are: FCA Lahr. All prices are gross prices. Where prices are not stated or only shown with the proviso 'current list price', the valid list prices will be calculated on the day of delivery. Also see General Sales and Delivery Conditions.

### **Quality check**

Zehnder Group Deutschland GmbH is certified to DIN ISO 9001 and is therefore subject to stringent quality controls carried out by independent institutions in the areas of design/development, production, assembly and customer service.

### Reduced output

The thermal output can be affected depending on where the radiator is installed. The standard thermal output is measured in an unobstructed setting with a ground clearance of 110 mm and a wall clearance of 50 mm. Any reduction in these clearances, as well as installation in alcoves and the application of covers and grilles can, depending on the model, lead to a reduction in thermal output. In the case of grilles, this reduction can differ between 5 and 12%, depending on the radiator.

### Reflective cover plates

The disadvantage of installing a radiator in front of external glazing is that heat is lost directly through the glass. The back of a radiator emits heat in the form of thermal radiation in the same way as the front. For wall mounted radiators, the thermal radiation is reflected or absorbed by the wall, whereas this long-wave radiation radiates almost unimpeded through the pane of glass when radiators are installed in front of windows, even at greater distances.

In order to avoid this unnecessary loss of heat and energy, radiators are available with a reflective cover plate fitted to the side of the radiator facing the window.

The requirement for thermal radiation shields previously anchored in the Federal Heat Insulation Ordinance (WVO) is also fulfilled as a result of this.

The installation of thermal radiation shields in front of external glazing is also expedient in times of the Energy Saving Ordinance (EnEV) and is recommended especially with low overall heat transfer resistance on the part of the windows.

#### Returns

Radiators and accessories cannot be returned.

### **Return connection**

This concerns the connection on the radiator through which the hot water leaves the radiator and passes along the return line to the heat generator.

### Safety

See "Statutory Accident Insurer".

#### Scope of delivery

The scope of delivery for the standard version of a radiator can be found in the respective product description.

#### Seal

In the case of sealed connections and plugs, it may be necessary to tighten up the connection and blind plugs depending on the water quality, e.g. in a remote heating connection, after testing the pressure or heating the system for the first time. The sealing materials supplied or used by Zehnder are intended for use in closed heating systems.

### Single-tube system

We recommend using single-tube valves with an adjustable bypass or a ballast system (riser), i.e. with an adjustable water volume over the radiator. Essentially, a reduced output of at least 25% must be considered when using single-tube lance valves. Function is often guaranteed only for certain models and up to specific lengths. Maximum lengths and an indication of how the radiators function with various makes of valve is available on request.

### Special finish

See "Finish" and "Colours".

### Special versions

Product/product family	angled	bevelled	velled curved	
Zehnder Timia	-	-	-	-

### Standard thermal output

The standard thermal output of a radiator is determined in an independent, certified test laboratory according to standard EN 442 at the standard operating temperatures of 75/65/20 °C. The conversion of the thermal output to other system temperatures is done on the basis of the standard thermal output according to EN 12831.

For easy dimensioning, additional outputs for frequently used temperatures are shown alongside the standard thermal output:

- 70/55/20 °C
- 55/45/20 °C
- 1) Only horizontal, single-layer models
- 2) Height max. 420 mm
- 3) Only models with 4 mm gap
- 4) Only vertical models
- 5) Only single-layer models without fins

### Standard colour/finish

The standard colour for Zehnder radiators is RAL 9016. Exceptions: Zehnder Fare Tech, Zehnder Alura Tech RAL 9010. For more information, see "Painting".

### Storage



Zehnder radiators must be stored for the long-term or temporarily in dry and chemical-free rooms.

### Structural finish

See "Finish".

### Surface protection

We recommend that installation areas affected by damp or chemicals are only fitted with radiators that are galvanised and then given a powder coating. A polyzinc coating with subsequent powder-coating increases the corrosion protection of the radiator, depending on the surface geometry. Possible applications are available on request. (see also Galvanising)

### System temperatures

These are the temperatures at which the hot water heating system is operated (flow, return and room temperature).

### **Technical specifications**

The dimensions indicated in the documentation are correct at the time of printing. We reserve the right to make amendments that improve the product.

### Technoline

See "Colours"

### Test pressure

Each radiator is checked for leaks by subjecting it to 1,3 times its rated maximum operating pressure before delivery. For orders that do not indicate the required operating pressure, the radiator will be delivered with the operating pressure of the standard version.

### Thermal output $\Phi$

The thermal output of a radiator model is given by the standard characteristic curve:

$$\Phi = K_M \cdot \Delta T^n$$



EN 442 defines the test procedure and the measurement method in identically arranged test laboratories. A single, pan-European measuring method therefore replaces the previous measurements that varied from country to country.

The output given under the following conditions in accordance with EN 442 applies as the nominal heat output  $\Phi$ :

Zit i iz applico do tilo ilottilida ilotat output i .		
Flow temperature	t,	= 75 °C
Return temperature	t,	= 65 °C
Mean water temperature	t_	= 70 °C
Room temperature	ť,	= 20 °C
Excess temperature (t - t)	ŃΤ	= 50 K

### Thermal outputs $\Phi$ (different $\Delta T$ than 50 K)

For all excess temperatures other than  $\Delta T_{_{\rm n}}=50$  K, the thermal output is calculated in accordance with the formulae

$$\Phi = \Phi_{s} \, x \, f_{1} \, \, \text{or} \, \, \Phi = \Phi_{s} \, x \, \left( \frac{\Delta T}{\Delta T_{n}} \right)^{\textstyle n}$$

 $\Delta T$  is to be calculated logarithmically as follows:

$$\Delta T = \frac{(t_1 - t_r) - (t_2 - t_r)}{\text{In}\left(\frac{t_1 - t_r}{t_2 - t_r}\right)} = \frac{t_1 - t_2}{\text{In}\left(\frac{t_1 - t_r}{t_2 - t_r}\right)}$$

The excess temperature  $\Delta T_n$  under standard conditions (75/65/20 °C) is, as a logarithmic excess temperature

$$\Delta T_n = \frac{75 - 65}{\ln\left(\frac{75 - 20}{65 - 20}\right)} = 49,83 \text{ K}$$

The entire calculation process can be avoided by using the tables on page 28/29.

These can be used to directly read off the f1 factor for known system temperatures ( $t_1$ ,  $t_2$ ,  $t_p$ ) and radiator exponents. For other system temperatures,  $f_1$  must be determined mathematically according to the specified formulae.

### Examples for the dimensioning of radiators

### 1. Example of Zehnder Timia:

Model ROHT-185-062, length 617 mm  $\Phi$ s = 988 W, exponent n = 1,21 t1 = 70 °C, t2 = 50 °C, tr = 22 °C Determine the f1 factor from the table on page 28/29.  $\Phi$  = 988 W x 0,702 = 694 W

#### **Tolerances**

Industry standard tolerances and tolerances based on production technology are subject to change for all indicated dimensions and fall within the tolerances defined in EN 442. The maximum tolerance must be considered during pre-assembly of the pipework or fixing materials. We reserve the right to make technical amendments during the validity of the documentation as part of product improvement.

#### **VDI 6036**

Application of the directive VDI 6036 assists all participants in the process to make a comprehensive and comparable assessment of the installation situation. As an accepted rule of technology, this directive and the resulting assessment can also be drawn on for regulation purposes in the event of damages. Directive VDI 6036 classifies applications for radiator fastenings into various requirements classes with different loads. Additional loads for various intensities of misuse can be added to the net weight and water content of the radiator as required. Zehnder issues standard assignment recommendations for requirements class 2, and for stable wall constructions (e.g. concrete) for selected fixing pieces - unless otherwise marked. Assignment recommendations for requirements class 3 and for special custom applications (requirements class 4) on request.

Example applications from VDI 6036:

Requirements class 2 (normal and increased requirements): owner-occupied homes, rented flats, kindergartens, hospitals, retirement and nursing homes, office buildings, doctors' surgeries/lawyers offices, retail outlets.

Requirements class 3 (high-level requirements):

schools, sports facilities, youth centres, meeting places, railway stations, barracks

Requirements class 4 (very high-level requirements or special burdens): prisons, psychiatric institutions, special agreements

### Wall clearance

This is the distance between the wall and the back of the radiator. For more information, see "Reduced output".

### Warranty

The warranty period shall be sixty (60) months from date of delivery to Buyer. Excluded are electrical radiators, electrical and electronic components. The warranty period for these products is twenty-four (24) months.

### Water quality

Operating conditions and water quality according to VDI 2035 must be maintained. Claims under guarantee will be rejected if substances (e.g. chemicals, antifreeze, etc.) are added to the heating water which have an aggressive effect on the sealing material.



In case of non compliance, no liability can be accepted in accordance with point 8 of our "General Sales and Delivery Conditions" for sealing material, nor for any resulting defects and consequences. Claims under guarantee in accordance with point 8 of our "General Sales and Delivery Conditions" will also be rendered invalid in case of:

- Operation with steam,
- Periodical or long-term draining of the system,
- Excessive sludge in the radiators and
- Occasional or constant seepage of oxygen into the system.

### Wetrooms

See "Surface protection"

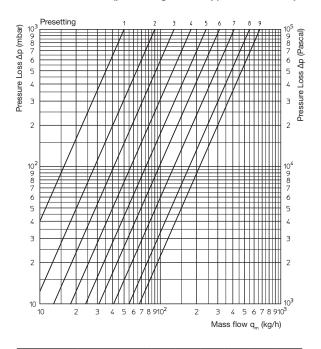
Legend							
	Unit						
Н	mm	Height					
L	mm	Length					
T	mm	Depth					
H Lam.	mm	Height of fins					
N	mm	Boss spacing					
Α	m²	Surface					
V	dm³	Water content					
M	kg	Empty weight					
$N_s$	-	Number of elements					
t,	°C	Flow temperature					
$t_{_{\scriptscriptstyle 2}}$	°C	Return temperature					
t,	°C	Room air temperature					
t_ °C		Mean water temperature					
		(t,+t <sub>2</sub> )/2					
ΔΤ	K	Excess temperature t <sub>m</sub> - t <sub>r</sub>					
Φ	W=(J/s)	Thermal output					
$\Phi_{\rm s}$	W	Nominal heat output					
$\Phi_{\scriptscriptstyle L}$	W	Nominal heat output of the module					
$C_{_{_{p}}}$	J/(kg K)	Specific heat capacity					
n	-	Radiator indicator, exponent					
S <sub>k</sub>	%	Proportion of radiation					
$C_{\scriptscriptstyleK}$	-	Conversion factor to Φ <sub>s</sub>					
$q_{\scriptscriptstyle \mathtt{m}}$	kg/h/(kg/s)	Water flow					
$Q_{ms}$	kg/h/(kg/s)	Nominal flow rate					
V	m/s	Velocity					
Δр	kPa	Pressure loss, pressure drop					
ζ	-	Resistance coefficientNatural					
In	-	Natural logarithm					

-Physical unit						
°C Degrees, Celsius						
K	K Kelvin, unit for temperature difference					
m Metres						
mm	Millimetres					
m/s Metres/second, flow rate						
Pa	Pascal, 1 Pa = 0,102 mmWS					
mmWS	mm water column					
W	Watt, unit of power  1 W = 0,6 kilocalories/hour old unit of power, 1 kcal/h = 1,163 W					
С	Specific heat capacity of water = 1 kcal/kg K = 4,187 kJ/kg K					
kJ	Kilojoule, 1 kJ = 0,239 kcal					

# zehnde

# Pressure loss diagram valves

### Thermostatic valve (presetting Oventrop) AV9 for Metropolitan



Presetting	1	2	3	4	5	6	7	8	9
kv-value	0,05	0,09	0,14	0,20	0,26	0,32	0,43	0,57	0,67

# Conversion table, f, factor



	t <sub>2</sub>	75		70	65	60	55
t.	t n	1,20 1,25 1,30 1,39	5   1,40   1,20   1,25	1,30 1,35 1,40	1,20 1,27 1,30 1,35 1,4	0   1,20   1,25   1,30   1,35   1,40	1,20 1,25 1,30 1,35 1,40
-1	10		1 1,682 1,491 1,516		1,419 1,449 1,462 1,483 1,50		1,270 1,283 1,296 1,309 1,322
	15	1,432 1,454 1,476 1,49		<del>                                      </del>	5 1,291 1,311 1,319 1,333 1,34		
	18			<del> </del>	1,215 1,229 1,235 1,245 1,25		1,066 1,069 1,072 1,075 1,078
90	20		9 1,364 1,236 1,247		1,165 1,175 1,180 1,187 1,19		
	22					35 1,042 1,043 1,045 1,047 1,049	0,966 0,964 0,963 0,962 0,960
	24	1,204 1,214 1,223 1,23	3 1,242 1,136 1,142	1,148 1,154 1,160	1,065 1,069 1,071 1,073 1,07	76 0,992 0,992 0,991 0,991 0,991	0,916 0,913 0,909 0,906 0,903
	10	1,501 1,526 1,552 1,57				35 1,291 1,305 1,319 1,333 1,347	
	15	1,372 1,391 1,409 1,42				30 1,165 1,172 1,180 1,187 1,195	
85	18					90 1,090 1,094 1,098 1,102 1,105	
00	20	1,246 1,258 1,269 1,28				30 1,040 1,042 1,044 1,045 1,047	
	22					72 0,991 0,991 0,990 0,990 0,989	
	24					14 0,942 0,940 0,937 0,935 0,933	
	10	1,439 1,461 1,483 1,50				64 1,236 1,247 1,258 1,269 1,280	
	15		<del>                                      </del>			12 1,111 1,116 1,121 1,125 1,130	
80	18	1,236 1,247 1,258 1,27			1,105 1,111 1,114 1,119 1,12		0,966 0,965 0,964 0,962 0,961
	20					66 0,988 0,987 0,987 0,986 0,986 08 0,939 0,937 0,934 0,932 0,930	
	24	1,088 1,092 1,096 1,10				52 0,891 0,887 0,883 0,878 0,874	
	10	1,000 1,092 1,090 1,10	1 1 1 1			93   1,179   1,187   1,196   1,204   1,212	
	15					14 1,056 1,058 1,061 1,063 1,066	
	18					57 0,983 0,982 0,981 0,981 0,980	
75	20					00 0,935 0,932 0,929 0,927 0,924	
	22					14 0,887 0,882 0,878 0,874 0,869	
	24					39 0,839 0,833 0,827 0,821 0,815	
	10		, ,	1, 1, 1,		21 1,122 1,127 1,133 1,138 1,144	
	15				1,064 1,068 1,069 1,072 1,07	75 1,000 1,000 1,000 1,000 1,000	0,935 0,932 0,929 0,927 0,924
70	18					90 0,928 0,925 0,922 0,919 0,917	
70	20				0,943 0,940 0,939 0,936 0,93	34 0,880 0,876 0,871 0,867 0,862	0,816 0,809 0,802 0,795 0,789
	22				0,896 0,890 0,887 0,883 0,87	79 0,833 0,827 0,821 0,815 0,808	0,769 0,761 0,752 0,744 0,736
	24				0,848 0,840 0,837 0,831 0,82	26 0,787 0,779 0,771 0,763 0,756	
	10						1,000 1,000 1,000 1,000 1,000
	15						0,880 0,876 0,871 0,867 0,862
65	18						0,810 0,803 0,796 0,789 0,782
	20						0,763 0,755 0,746 0,738 0,730
	22						0,717 0,707 0,698 0,688 0,679
	24					[0,733 0,723 0,714 0,705 0,696	0,672 0,661 0,650 0,639 0,629
	10						0,943 0,941 0,939 0,936 0,934
	15						0,825 0,818 0,812 0,805 0,799
60	18						0,755 0,747 0,738 0,729 0,721
	20						0,710 0,700 0,690 0,680 0,670
	22						0,664 0,653 0,642 0,631 0,621
	24						0,620 0,607 0,595 0,584 0,572

Conversion factor  $\mathbf{f}_1$  for converting the standard thermal output to EN 442 at 75/65/20 °C for other system temperatures:  $\Phi=\Phi_s\cdot\mathbf{f}_1$ 

$$f_1 = \left[ \frac{(t_1 - t_2)}{\ln(\frac{t_1 - t_2}{t_2 - t_1}) \cdot 49,83 \text{ K}} \right]^n$$

The radiator exponent depends on the model and type of radiator and can therefore be found in the table containing the technical specifications for the respective radiator. For exponents other than those given, the correction factor can be interpolated or precisely calculated according to the above formulae. An exponent of 1,3 can be used for the approximate calculation.

System temperatures not shown must be mathematically determined using the formulae given, or can be made available on request.

For more information about thermal outputs, see keyword list.

### Legend

Icon	Unit	Description Flow temperature						
t,	°C							
t,	°C	Return temperature						
t,	°C	Room air temperature						
Φ	W = (J / s)	Thermal output  Nominal heat output						
$\Phi_{\rm s}$	W							
n	_	Radiator indicator, exponent						
ln	-	Natural logarithm						

### Physical unit

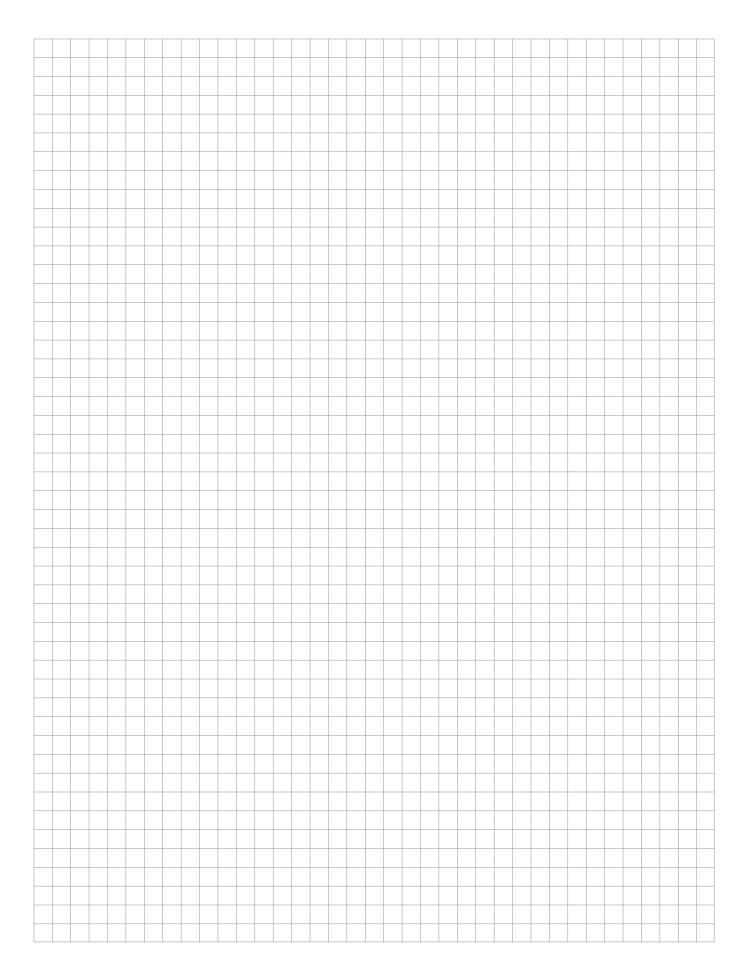
N I Nelvin, unii for temperature difference	ture difference	K	K
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# Conversion table, $f_1$ factor



				50						45					40					35					30		
, t	t, n	1 20	1,25		۱,	35	1 40	1 20	1 25		1 35	1 40	1 20	1 25	1,30	1 35	1 40	1 20	1 25		1 35	1 40	1 20	1 25		1 35	1,40
-1	10														1,030												
	15														0,889												
90	18	_	_		_	$\rightarrow$		_	_	_	_	_	_	_	0,805	_	_	_	_	_	_	_	_	_	_	_	
	20														0,749 0,694												
	22 24														0,638												
	10	_			-	$\rightarrow$		_		_	_	_	_		0,981		-	_					_	-			
	15	_			_	_		<del></del>		_	_				0,843		_	_						_			
85	18														0,761												
	20				_	$\rightarrow$		<del></del>	_	_	_	_			0,707 0,653		_	_						_			
	24														0,600												
	10	_	-		<del>-</del>	_		-	-	_	-	<del>                                     </del>	_	_	0,932		_	_		-	_	-	_	_	_		_
	15														0,797												
80	18 20	-			-	$\rightarrow$		_	_	-	_	-	-		0,718 0,665		_	_	-	-	_			-			
	22														0,613												
	24	_			-	$\rightarrow$		+	+	_	_	_	_		0,561		-		_	_			_	-			
	10														0,883												
	15 18		-	-	-	$\rightarrow$		-		_	-		-		0,751			-		-							-
75	20		,		-	$\rightarrow$			-	-	-	-	-		0,622	,		-	-	-					,		
	22				-	$\rightarrow$		+	+	-	-	-	-		0,572		_		-	-							
	24														0,521												
	10 15														0,833												
	18	_	_		-	$\rightarrow$		_	_	_	_	_	_	_	0,704	_	_	_	_	_		_	_	_	_	_	
70	20														0,579												
	22				_			_	+	_	_	_		_	0,530				_				_				_
	24														0,482												
	10 15														0,782 0,657												
0.5	18	_			_	_			_	_	_	_	_	_	0,584		_	_	_				-	_			_
65	20														0,536												
	22		-		-	$\rightarrow$		_	_	_	_	_	_	_	0,488	-	_	-	-	_		-	_	_	-		_
	10	-	-	-	_	_									0,441	-	_	-						_			-
	15														0,609												
60	18														0,538												
60	20	_			<del>-</del>	_		_	_	_	_	_	_		0,492		_	_	_	_	_		_	_		_	_
	22	_	_		-	$\rightarrow$		_	_	_	_	_	_	_	0,446		_	_	_	_	_		_	_	_	_	
	10														0,401												
		- /	-,	- , -	- / -		-,	-,	-,	- / -	-,	-,	-,	-,	0,560	-,	-,	-,	- / -	-,	- /	-,	- /	- /	-,	- /	- / -
55															0,491												
															0,447												
	22														0,403 0,359												
	10	0,010	0,400	0,402	JO,¬	100	0,400								0,626												
	15							0,597	0,585	0,572	0,560	0,548	0,538	0,524	0,511	0,498	0,485	0,475	0,461	0,447	0,433	0,420	0,408	0,393	0,379	0,365	0,351
50	18														0,444												
	20														0,401												
	22 24							0,446	0,431	0,417	0,403	0,390	0,366	0,373	0,358 0,317	0,345	0,331	0,325	0.269	0,296	0,263	0,270	0,255	0,241	0,226	0,215	0,203
	10							0,.0	10,000	10,0.0	10,00	10,0			0,572												
	15												0,488	0,474	0,460	0,447	0,433	0,430	0,415	0,401	0,387	0,374	0,368	0,353	0,338	0,324	0,311
45	18	0,425 0,410 0, 0,383 0,368 0,																									
	20														0,354												
	24														0,313												
	10												,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		,_,	,_55		0,488	0,474	0,460	0,447	0,433	0,430	0,415	0,401	0,387	0,374
	15																	0,383	0,368	0,354	0,340	0,327	0,326	0,311	0,297	0,283	0,270
40	18																			0,293							
	20 22																			0,254 0,217							
	24																			0,217							
																		-	-				-				







### **Functional principle**

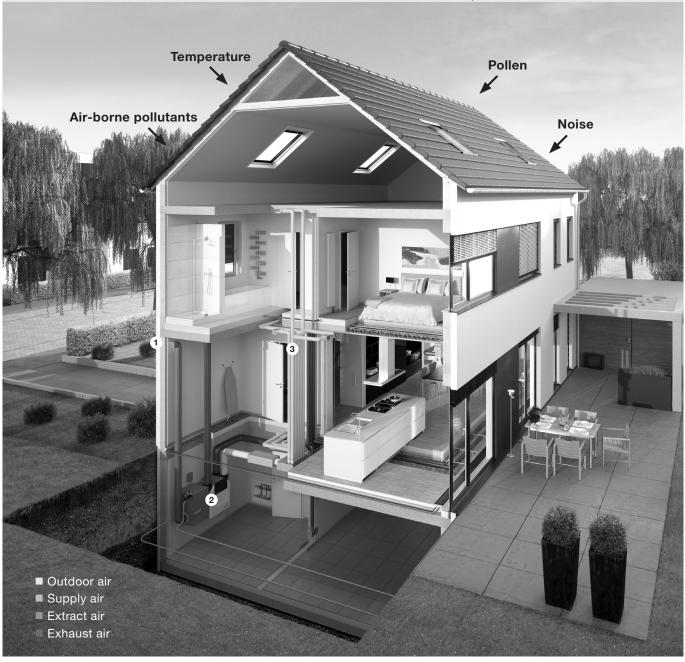
### ComfoFond

Geothermal heat exchanger (optional)

### ComfoUnit

ComfoFresh

- 1. Fresh air is fed into the system via an external wall vent. The fresh outdoor air can optionally flow through the Zehnder ComfoFond-L sub-soil heat exchanger, which uses geothermal energy to pretemper the outdoor air.
- 2. The Zehnder ComfoAir ventilation unit recovers up to 95% of the energy from the extract air and returns it to the fresh air. This can
- be humidified, dehumidified and pre-tempered using optional components.
- 3. The Zehnder ComfoFresh air distribution system channels fresh air at the right temperature to individual rooms as needed and vents the extract air to the outside. The air volume can be individually adjusted for each room.



### Zehnder comfortable indoor ventilation



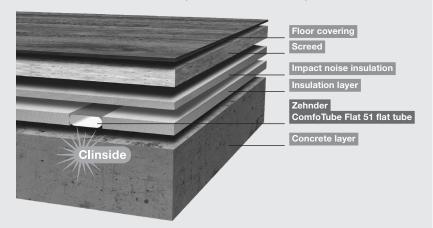
Air distribution system – effective and hygienic

There are two versions of air distribution systems available: Zehnder OnFloor and InFloor. In both cases, the volume of air is regulated as required. They are characterised by the ease with which they can be integrated into the building and their rapid installation. In the case of Zehnder OnFloor, fresh air flows through flat, oval ducts with an internal coating, which are installed in the insulation layer of the unfinished floor.

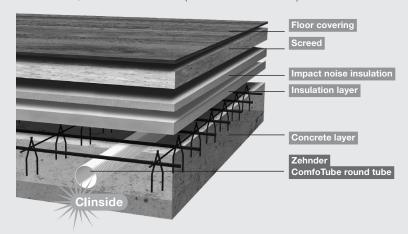
Zehnder InFloor functions on the same principle, only the round tubes are laid in the unfinished floor.

Both versions Zehnder InFloor and OnFloor can be combined and thus offer maximum versatility.

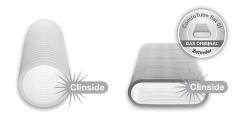
The air distribution system with flat tube for cover, wall and floor (Zehnder OnFloor)



The air distribution system with round tube for cover, wall and floor (Zehnder InFloor)



- Easy to install, flexible pipes
- High-quality food grade plastic (HDPE)
- Clinside smooth inner skin for clean tubes
- Centrally and peripherally adjustable airflow rates
- Low pressure loss
- Easy to clean



Clean thanks to Clinside: The smooth inner skin prevents the build-up of dust. Cleaning is easy.





### **Advantages**

- Optimum oxygen and draught-free air supply promote your health
- Hypo-allergenic
- Filtering out pollutants
- Retention of the property's value by preventing mould from developing in the building's basic structure
- Energy saving through heat recovery
- Protects against outside noise



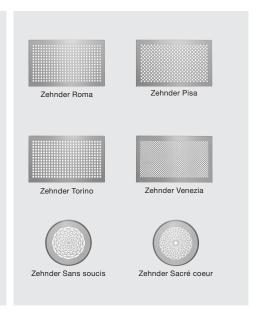
### Zehnder ComfoAir ventilation units

- For use in demanding residential and commercial buildings
- Up to 95% heat recovery by cross-counterflow heat exchanger
- Fans with extremely efficient EC motors
- 100% automatic bypass
- Option: Electric pre-heater or enthalpy exchanger



### Zehnder designer grilles

- Elegant and discreet
- For every interior
- Surface-mounted and flush-mounted version
- Available in white or stainless steel
- Suitable for displacement ventilation



### Colour system - Design radiators made to measure



### Standard

Traffic White 9016\* / RAL 9016 EDI-Code: B1

### Colour category 1

Includes the selection of special colours shown here, surcharge on the standard finish: 20%.

#### **Architectural**

	<b>Pure White</b> 9010* / RAL 9010 EDI-Code: B4	Anthracite Grey 7016* / RAL 7016 EDI-Code: AW	<b>Traffic Black (matt)</b> 9217 EDI-Code: B5	<b>Jet Black</b> 9005* / RAL 9005 EDI-Code: B3	
Natural					
	Edelweiss 0067 EDI-Code: 67	<b>Cream</b> 9001* / RAL 9001 EDI-Code: AZ	Pergamon 0081* EDI-Code: Al		<b>Jasmin</b> 0072 EDI-Code: 72
	Oyster White 1013* / RAL 1013 EDI-Code: AJ	Grey White 9002* / RAL 9002 EDI-Code: B2	Manhattan 0077* EDI-Code: A8		Natura 0035* EDI-Code: 35
	<b>Bahama</b> 0054* EDI-Code: 54	Chocolate Brown 8017* / RAL 8017 EDI-Code: AY			
Tonic					
	Traffic Yellow 1023* / RAL 1023 EDI-Code: AL	Flame Red 3000* / RAL 3000 EDI-Code: AN	Ruby Red 3003* / RAL 3003 EDI-Code: AO		

### Colour category 2

Includes the following selection of colours, surcharge on the standard finish: 30%.

All other special colours in the RAL, RAL-D, NCS-S, Sanitary, DB colour systems are also available as required, surcharge on request.

### **Architectural**



### Explanation

Colour name
Zehnder no./Colour standard
Zehnder EDI code

<sup>\*</sup> These colours have a glossy finish, all others are matt.